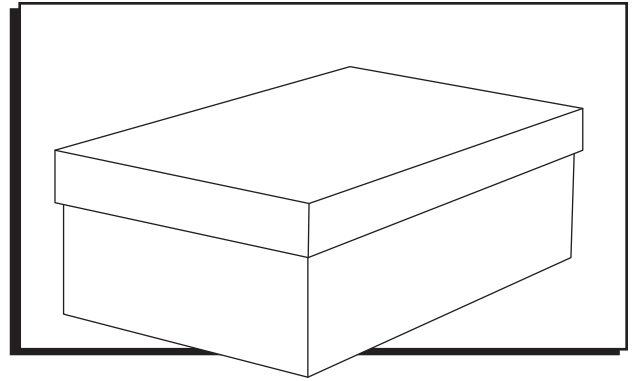


ULINE SHOE BOX

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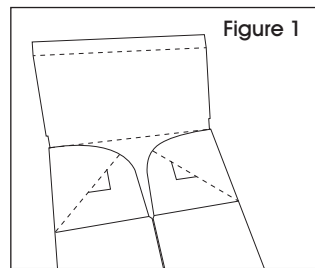
ASSEMBLY

BASE ASSEMBLY

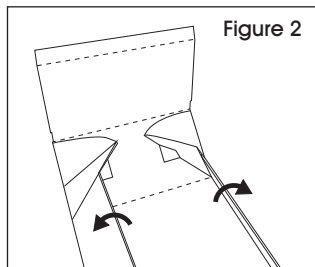
1. Open up box base and lay flat. (See Figure 1)



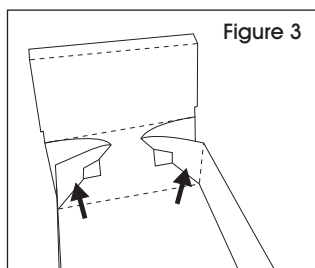
NOTE: Before assembling, crease along all folds to ensure a proper fit.



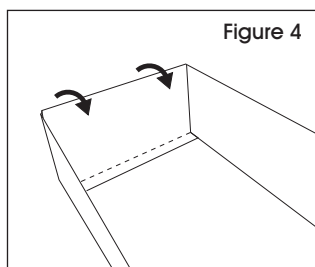
2. Along the short end, fold side tabs outward. Push in and fold corners to form one end of the base. (See Figure 2)



3. After folding the corners completely in, tuck snugly against the end panel. (See Figure 3)



4. Fold the top flap over so it is flat against the end. (See Figure 4)



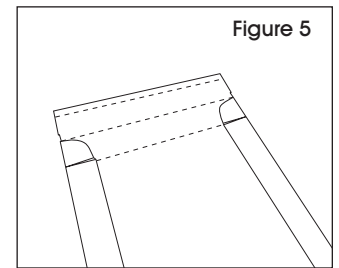
5. Repeat on the other side of the base.

LID ASSEMBLY

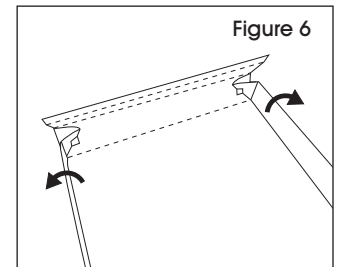
1. Open up box lid and lay flat. (See Figure 5)



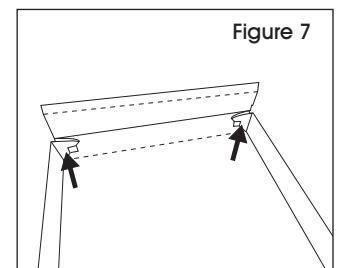
NOTE: Before assembling, crease along all folds to ensure a proper fit.



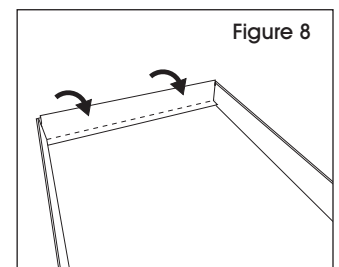
2. Along the short end, fold side tabs outward. Push in and fold corners to form one end of the lid. (See Figure 6)



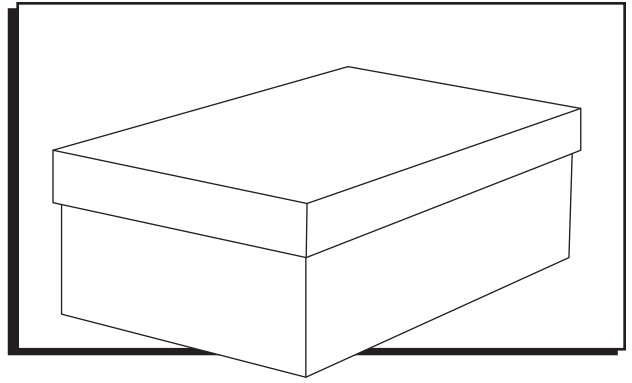
3. After folding the corners completely in, tuck snugly against the end panel. (See Figure 7)




4. Fold the top flap over so it is flat against the end. (See Figure 8)

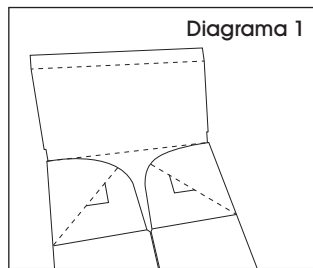


5. Repeat on the other side of the lid.

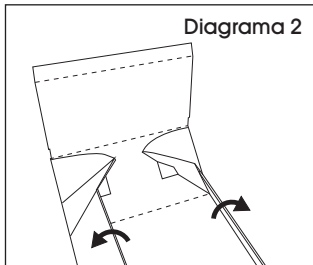
**ENSAMBLE****ENSAMBLE DE LA BASE**

1. Abra la base de la caja y colóquela plana. (Vea Diagrama 1)

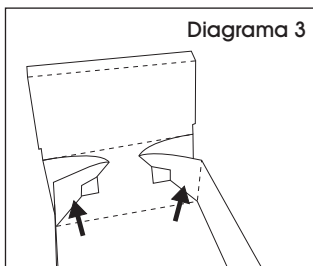
 **NOTA:** Antes de ensamblarla, pliegue todos los dobleces para garantizar un buen ajuste.



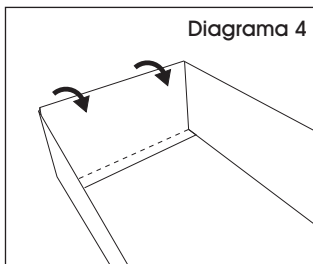
2. En el extremo corto, doble las pestañas laterales hacia afuera. Empuje hacia adentro y doble las esquinas para formar uno de los extremos de la base. (Vea Diagrama 2)



3. Después de doblar las esquinas completamente hacia adentro, insértelas bien en el panel del extremo. (Vea Diagrama 3)




4. Doble la solapa superior de forma que quede plana contra el extremo. (Vea Diagrama 4)

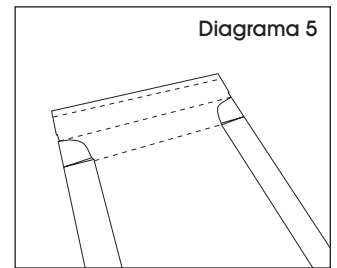


5. Repita en el otro lado de la base.

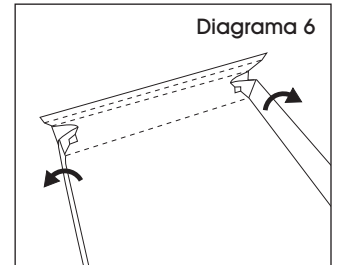
ENSAMBLE DE LA TAPA

1. Abra la tapa de la caja y colóquela plana. (Vea Diagrama 5)

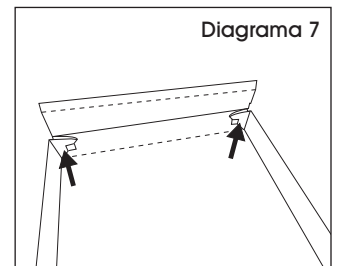
 **NOTA:** Antes de ensamblarla, pliegue todos los dobleces para garantizar un buen ajuste.



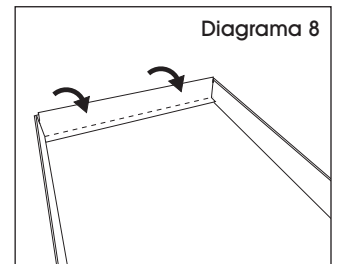
2. En el extremo corto, doble las pestañas laterales hacia afuera. Empuje hacia adentro y doble las esquinas para formar uno de los extremos de la tapa. (Vea Diagrama 6)



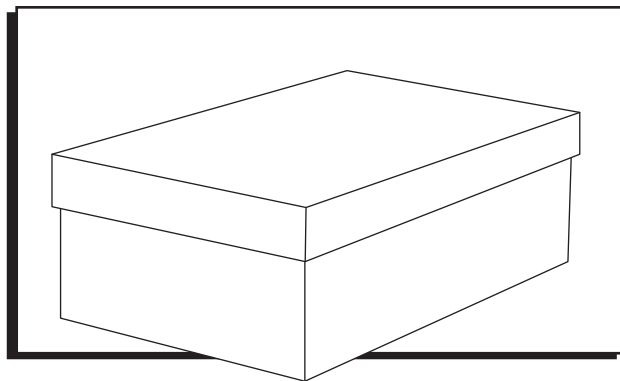
3. Después de doblar las esquinas completamente hacia adentro, insértelas bien en el panel del extremo. (Vea Diagrama 7)



4. Doble la solapa superior de forma que quede plana contra el extremo. (Vea Diagrama 8)



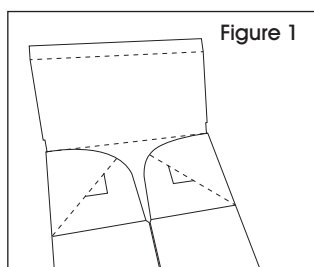
5. Repita en el otro lado de la tapa.

**ASSEMBLAGE****ASSEMBLAGE DE LA BASE**

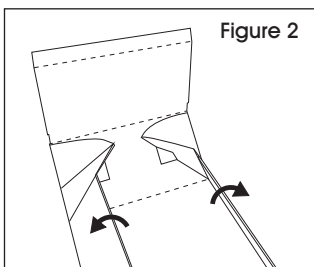
1. Ouvrez la base de la boîte et posez-la à plat. (Voir Figure 1)



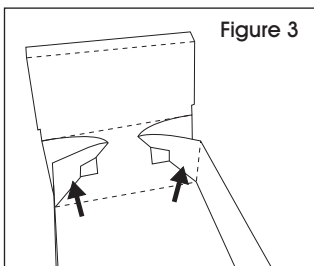
REMARQUE : Avant de commencer l'assemblage, pliez le long de tous les plis pour assurer un bon ajustement.



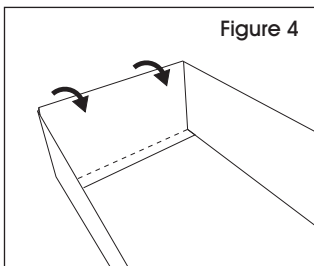
2. Le long de l'extrémité courte, pliez les languettes latérales vers l'extérieur. Poussez et pliez les coins vers l'intérieur pour former une des extrémités de la base. (Voir Figure 2)



3. Après avoir plié complètement les coins vers l'intérieur, appuyez-les fermement contre le panneau d'extrémité. (Voir Figure 3)



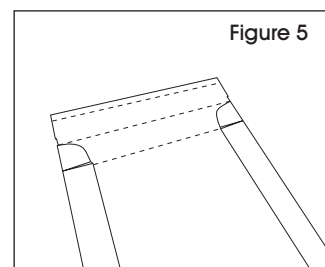
4. Repliez le rabat supérieur vers l'intérieur afin qu'il se pose contre l'extrémité. (Voir Figure 4)
5. Répétez les étapes pour l'autre côté de la base.

**ASSEMBLAGE DU COUVERCLE**

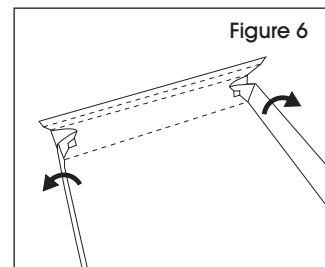
1. Ouvrez le couvercle de la boîte et posez-le à plat. (Voir Figure 5)



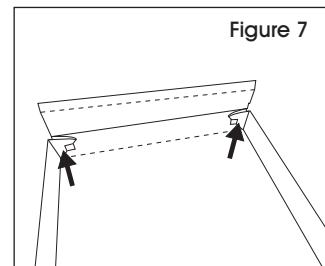
REMARQUE : Avant de commencer l'assemblage, pliez le long de tous les plis pour assurer un bon ajustement.



2. Le long de l'extrémité courte, pliez les languettes latérales vers l'extérieur. Poussez et pliez les coins vers l'intérieur pour former une des extrémités du couvercle. (Voir Figure 6)



3. Après avoir plié complètement les coins vers l'intérieur, appuyez-les fermement contre le panneau d'extrémité. (Voir Figure 7)



4. Repliez le rabat supérieur vers l'intérieur afin qu'il se pose contre l'extrémité. (Voir Figure 8)
5. Répétez les étapes pour l'autre côté du couvercle.

