

## Testing and Technical Service Office

366 Greif Parkway  
Delaware, Ohio 43015  
Phone: 740-657-6565  
Fax: 740-657-6978



July 31, 2018

### UNITED NATIONS/IMO/DOT PERFORMANCE TEST

<b>Report No:</b>	S-1267-AL-072618	<b>Test Type:</b>	Annual Retest
<b>Test Date:</b>	7/26/2018	<b>Plant:</b>	Alsip, IL, 4300 W. 130th St
<b>Expiration Date:</b>	7/26/2019		

Mr. Trevor Davies,

Attached are the laboratory test result sheets of the UN/DOT Performance Test on the steel drums that was conducted at the above stated plant.

These sample containers that were made with the proper components passed the required drop, leakproofness, hydrostatic and compression tests for the following UN Marking(s):

1A1/X1.8/300/YR

1A1/Y2/300/YR

1A1/Z2.7/300/YR

Thank you and best regards.

A handwritten signature in black ink, appearing to read "P. Zamperin", written over a horizontal line.

Phil Zamperin

PZ:dt

Director, Quality Assurance and Regulatory Affairs

**UN / IMO / DOT PERFORMANCE TEST  
ADDITIONAL DRUM INFORMATION**



**Report #** S-1267

<b>Closing Ring:</b>	<u>N/A</u>	<b>Necked-In:</b>	<u>No</u>
<b>Chime Bands:</b>	<u>None</u>	<b>Tapered:</b>	<u>No</u>
<b>Cover Gasket:</b>	<u>N/A</u>	<b>Agitator:</b>	<u>No</u>
<b>Number of Hoops:</b>	<u>2 or more</u>	<b>Other:</b>	<u>None</u>
<b>Bottle / Liner:</b>	<u>None</u>		

**Fittings:**

<b>Brand:</b>	<b>Size:</b>	<b>Flange:</b>	<b>Plug:</b>	<b>Plug Gasket</b>	<b>Location:</b>
American Flange	2"	Steel	Steel	Poly Irradiated	Head
American Flange	3/4"	Steel	Steel	Poly Irradiated	Head
American Flange	2"	Steel	Nylon	Poly Irradiated	Head
American Flange	3/4"	Steel	Nylon	Poly Irradiated	Head

**Notes:**

- 1) This information reflects only the components of the sample drums tested and may not reflect all equivalent components of the drums covered under this test.
- 2) See attached closure notification for torque values for applicable rings and plugs on test drum.
- 3) If torque for components are not included on the closure attached, the components are customer supplied and were used for testing. Proper closing of the drum is the responsibility of the shipper.

TESTING and TECHNICAL SERVICE OFFICE

UNITED NATION/IMO/DOT  
PERFORMANCE TEST



Date Tested: 7/26/2018  
Report #: S-1267-AL-072618  
Design Qualification Date: 3/15/2007  
Closure Notification: See Attached

RETEST DESIGN TYPE RESULT SHEET

Drum Style Steel Drum Tight Head UN Code: 1A1 Packing Group I

GBC Code / Drum Type: THS 350 110080110 C20 / TIGHT HEAD

Dimensions: I.D.: 352.425 MM / 13.875 In. O.H.: 688.975 MM / 27.125 In.

UN Certified Markings: 1A1/X1.8/300/YR USA/GBC 1A1/Y2/300/YR USA/GBC 1A1/Z2.7/300/YR USA/GBC

Maximum Capacity: 132.5 Litres / 35.0 Gallons

Capacity Range: 113.6 - 132.5 Litres / 30 - 35 Gallons

Test Mass - Gross: 149.7 KG / 330.0 Lbs.

Tare: 12.4 KG / 27.4 Lbs.

Net: 137.2 KG / 302.6 Lbs.

Package Preparation: Drums filled with water to a minimum of 98%.

Conditioning: Not Applicable

Drop Tests (49 CFR 178.603)

Drop Height: 2.70 Metres / 106.30 Inches

Results Diagonal Top Drop: **3 Drums Passed**

Results Diagonal Bottom Drop: **3 Drums Passed**

Vibration Test (49 CFR 178.608)

Capable of withstanding, without rupture or leakage, the vibration test procedure in 49 CFR 178.608.

Leakproofness Test (49 CFR 178.604)

Air Pressure Applied: 4 psi

Results after 5 minutes: **3 Drums Passed**

Hydraulic (Hydrostatic) Test (49 CFR 178.605)

Internal (Hydraulic) Pressure: 300 kPa for a period of 5 minutes

Results: **3 Drums Passed**

Static Compression Test (49 CFR 178.606)

Total Mass: 836.22 KG ( 4.4 Drums x 245.9 KG each )

Duration: 24 Hours

Results: **3 Drums Passed**

TEST RESULTS CERTIFIED BY: **GREIF TESTING and TECHNICAL SERVICES**

Phil Zamperin

Director, Quality Assurance  
and Regulatory Affairs

This test report is the property of Greif. The know-how, methods and techniques disclosed in this report are confidential information which can only be used by those persons with specific written authorization from Greif.

S77

\*\*\*\*\* CLOSURE NOTIFICATION \*\*\*\*\*  
Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this is your notification of the closing method used for the the containers sold to you.

These instructions for closure are based upon the closure methods used to enable these containers to pass the United Nations test requirements as outlined by the UN marking on the package. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. To be UN certified, this drum must be closed with the same plugs used for certification. If the drum is purchased without these parts, contact the supplying Greif plant for the correct components.

Your product may adversely affect container materials, bung threads or closing devices. Product compatibility with the container is the shipper's responsibility.

The closure recommendations do not take into account any hazards present at your facility, or the handling, filling or shipping of your product.

Any container used for packaging hazardous materials should be inspected before filling and shipment. Containers with obvious damage or deterioration should not be filled or shipped.

Plug Closing Instructions:

- 1) Place the plugs into the appropriate bung.
- 2) Turn the plug gently clockwise, making sure that the plug is entering the bung properly.
- 3) Using a torque wrench, tighten the plug according to the manufacturer's recommended torque below.

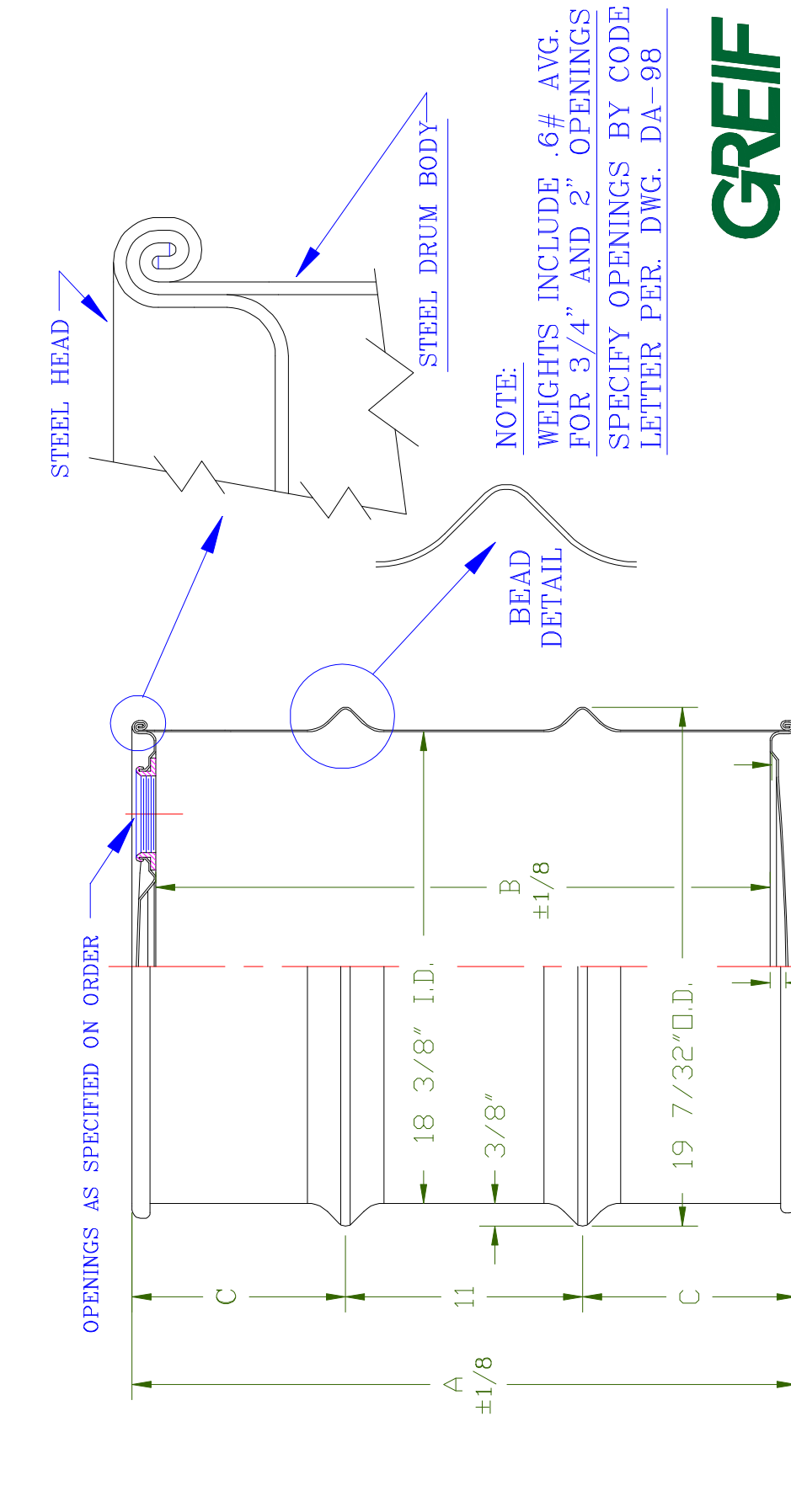
Drums with plugs closed in this manner have met the UN performance requirement as specified in the container markings.

For Item # DRST01992NA20001

Plugs

American Flange 3/4" Steel with Poly Irradiated	11 to 18	ft-lbs
American Flange 2" Steel with Poly Irradiated	15 to 22	ft-lbs
American Flange 2" Nylon with Poly Irradiated	15 to 22	ft-lbs
American Flange 3/4" Nylon with Poly Irradiated	8 to 11	ft-lbs

ASSEMBLY CODE NUMBER	ACT. CAP. GAL.	DIMENSIONS			MINIMUM WEIGHT ( GA./mm )	CUBIC CONTENT		PLANT VARIATION			REMARKS
		A	B	C		INT. OCEAN CUBE	CHI WAR CAN FLO				
30GAL T31	31.5	28 7/16	27 1/16	8 23/32 <sup>ⓐ</sup>	FOR DRUM WEIGHTS SEE DRUM REFERENCE BOOK	4.21	5.850	1	—	—	
31GAL T31	32.5	29 3/8	27 15/16	9 5/32 <sup>ⓑ</sup>		4.35	6.058	1	—	—	
35GAL T31	36.7	32 7/8	31 1/2	10 15/16		4.91	6.894	1	—	—	



**GREIF**

18 3/8" DIA. CLOSED HEAD ROUND SEAM DRUMS	DATE 9/23/99
	AS-T31

# Test Result Photographs





# Test Result Photographs

