



TESTING PERFORMED BY SKOLNIK INDUSTRIES, INC.
 TESTING LAB - AKA: "**SDCC"
 4900 South Kilbourn Avenue Chicago, Illinois 60632

ID NUMBER	TEST NUMBER
17-118	025

UN DRUM QUALIFICATION TEST REPORT

- PERIODIC RE-TESTING -

Qualification Testing and Periodic Retesting for steel drums is performed in accordance with applicable sections of the following:
U.N. Recommendations on the Transport of Dangerous Goods, 49 CFR §173.22 and .24, §178.2, §178.600 through §178.606 and .608
 in addition to Skolnik Industries, Inc. Procedure SOP - 11.1.

U.N. MARKING:	1A2/X225/S	PART NUMBER:	ST3004
	1A2/Y1.5/150	TEST DATE:	November 15, 2017

(Periodic Retesting is required within 12 months from test date)

DRUM DESCRIPTION

DRUM TYPE:	Open Head	ROLLING HOOPS:	Two
MATERIAL:	Stainless Steel	RING:	HP Bolt Ring RBH1812
THICKNESS: <small>(top/body/bottom)</small>	1.5 / 1.2 / 1.2 mm	NUT/BOLT TYPE:	5/8" - 11 UNC-2A x 4.00" BT5840 NT5800
CAPACITY:	30 Gallon	CLOSING INSTRUCTIONS:	PQ 080 Rev.D
INSIDE DIAMETER:	18.25"	GASKET:	"D" EPDM GE2000
OVERALL HEIGHT:	29.00"	CHIME TYPE:	Round Chime
PACKAGING GROUP:	I Solids II Liquids	SEAM CONSTRUCTION:	Butt Weld
SPECIFIC GRAVITY:	1.5	FITTINGS:	2" & 3/4" TS in Cover PT2050 PT3050 - Buna Gasket
SOLIDS GROSS WEIGHT:	225 kg		

TESTING

DROP TEST - SOLIDS

49 CFR §178.603

CONTENTS USED:	Sand and Steel Plates
CAPACITY FILLED TO:	95%
SOLID DROP HEIGHT:	1.8 m
RESULTS, TEST 1:	PASS 1 sample dropped on bottom chime
RESULTS, TEST 2:	PASS 1 sample dropped onto ring at 45 degrees

DROP TEST - LIQUIDS

49 CFR §178.603

CONTENTS USED:	Water
CAPACITY FILLED TO:	98%
LIQUID DROP HEIGHT:	1.5 m
RESULTS, TEST 1:	PASS 1 sample dropped on bottom chime
RESULTS, TEST 2:	PASS 1 sample dropped onto ring at 45 degrees

STACKING TEST - SOLIDS

49 CFR §178.606

CONTENTS USED:	Sand and Steel Plates
CAPACITY FILLED TO:	95%
TEST WEIGHT:	1602 kg 1 sample maintained for 24 hours
RESULTS:	PASS

STACKING TEST - LIQUIDS

49 CFR §178.606

CONTENTS USED:	Water
CAPACITY FILLED TO:	98%
TEST WEIGHT:	1179 kg 1 sample maintained for 24 hours
RESULTS:	PASS

LEAKPROOFNESS TEST

49 CFR §178.604

TEST PRESSURE:	34.5 kPa 3 samples held for (5) minutes
RESULTS:	PASS

VIBRATION STANDARD

49 CFR §178.608

The vibration standard criteria as set forth in 49 CFR § 178.608 was successfully reviewed upon design qualification testing for this type of container. Past performance has indicated no failures.

HYDROSTATIC TEST

49 CFR §178.605

TEST PRESSURE:	150 kPa 1 sample held for (5) minutes
RESULTS:	PASS

TEST PERSONNEL

Moises Basilio
 Moises Basilio
 Inspection and Testing Manager

APPROVAL

Matt Dill
 Matt Dill
 Vice President of Quality